COMPACT SLIP RINGS

Our other available catalogues:

- COMPACT SLIP RINGS SOLUTIONS [General catalogue] (256 pages)
- CAPSULATED MINIATURE SLIP RINGS (44 pages)
- AUTOMATION SLIP RINGS (32 pages)
- THROUGH-BORE SLIP RINGS (68 pages)
- PANCAKE SLIP RINGS
  - with Housing
  - without Housing (42 pages)
- FASTON SLIP RINGS (24 pages)
- MINIATURE HYBRID SLIP RINGS (24 pages)
- HYBRID SLIP RINGS
  - Pneumatic / Liquid + Electric (72 pages)
  - Ethernet + Electric (34 pages)
  - USB + Electric (30 pages)
  - Fiber Optical + Electric (44 pages)
  - Coax + Electric (40 pages)
  - HD-SDI (1080p) + Electric (26 pages)
- HYBRID SLIP RINGS
  - Ethernet + Electric (34 pages)
  - USB + Electric (30 pages)
  - Fiber Optical + Electric (44 pages)
  - Coax + Electric (40 pages)

THE COMPANY 4

SLIP RINGS TECHNOLOGY 6

SLIP RINGS APPLICATIONS 8

SEPARATE SLIP RINGS 10

- RX-SEP003 Series 12
- RX-SEP004 Series 13
- RX-SEP015 Series 14
- RX-SEP016 Series 15
- RX-SEP017 Series 16
- RX-SEP050 Series 17
- RX-SEP080 Series 18
- RX-SEP118 Series 19

CUSTOMIZED SLIP RINGS 20

NOTES 26

REQUEST FORM 27
The Company

Quality and Safety

B-COMMAND was founded in 1995. Since more than 20 years the company has put its focus on production and sales of electro technical components to all parts of the globe.

In the early years B-COMMAND focused on electro-mechanical control solutions mainly for the national crane market. Throughout the years the sales area was widened to many international countries and the second main product focus became wind power technology. The company started developing and manufacturing of special limit switches for wind turbines which are still one of the major product lines today.

After more than 10 years of growth and success with electro-mechanical products, another different technology division was established: electrical transmission technology.

Due to many analogies with electro-mechanical products and many skilled engineers the new technology focus for transmission of power and signals had been implemented.

In the beginning the products for electrical transmission technology included simple slip rings for transmitting small power ratings from fixed to rotating parts into machines.

Today, in times of Industry 4.0 and industrial networks, the program contains more than 20,000 possible solutions with combined power and signal transmission, high-frequency solutions, different housing types and super-miniature solutions.

Our technical expertise guarantees the right solution for your applications.

Since more than 10 years the company is certified according to DIN EN ISO 9001:2015 by TÜV in Germany. All management and production processes are created and approved according to international standards. Especially a flexible production structure allows short delivery times also for small volume orders or prototypes.

The purchasing organization of B-COMMAND is internationally targeted. Raw material and production components are sourced from best-rated suppliers worldwide. A network of specialists for all materials is available for developing the best solution for the customers requirements resulting in a perfect fitting product for all individual projects.

B-COMMAND has an international sales network of distributors and sales partners for all regions. Some of the distributors even offer spare parts or series demand products from their own stock in the different countries.

All activities at B-COMMAND are focused on customer satisfaction. Creating perfect-fitting technical solutions with best quality for marked-based prices – this is our passion.

CONTACT

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QUALITY MANAGEMENT
Certification 2017
Slip Rings Technology

Slip rings are essential electromechanical parts of commercial or industrial machinery. They have to ensure transfer of data, media, energy and electrical signals in best possible conditions. This can only be realized by combination of a targeted design process, selection of best raw materials, professional production conditions, 100% quality control and skilled assembling on customer side.

FLEXIBILITY

For B-COMMAND flexibility is not just a word, it is the basis of our organization. Flexible sales and R&D structures with capacity for extensive project inquiries from our customers are as well allocated as flexible production structures with high-volume series production and also fast-track options for small volume orders.

TOTAL QUALITY CONTROL

High production depth is the key to total quality control. Therefore B-COMMAND has established extended electrical and mechanical production capabilities. Different automatic and semi-automatic multiple axis CNC machining centers, grinding machines, milling machines and coating machines offer a wide range of mechanical options during production process. Only experts with long-term knowledge are operating our machinery in order to grant best quality products for our customers.

PREMIUM ENGINEERING

With many years experience and a deep knowledge of all relevant engineering disciplines, B-COMMAND engineering team can provide fast and innovative design solutions for customers around the world. Our engineers are constantly developing new designs and use new materials across a wide spectrum of diverse environments.

In order to ensure only premium-quality products B-COMMAND is able to undertake following tests in our in-house laboratory:

- Humidity Test
- Temperature Test
- Protection Degree Test
- Vibration / Shock Test
- High Pressure / Vacuum Test
- Torque Test
- High Voltage Test
- Large Current Test
- Salt Spray Test
- Load Test
- Electrical Noise Test
- Contact Resistance Test
- Lifetime Test
- Insulation Test
- Frequency Test
- Friction Test
- High Pressure / Vacuum Test
- Electrical Noise Test
- Contact Resistance Test
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- High Voltage Test
- Large Current Test
- Salt Spray Test
- Load Test
- Electrical Noise Test
- Contact Resistance Test
- Lifetime Test
- Insulation Test
- Frequency Test
- Friction Test

INNOVATION

The willingness of lifelong-learning and permanent interest in new technological trends sets our engineering team apart. Industrial communication and electrical complexity of everyday life have moved to a new level and they are still developing fast. We keep an eye on all new technologies, new applications, new materials and forward-looking innovations which can improve or re-invent our products.
Slip Rings Applications

WIND POWER TECHNOLOGY
- Small Wind Turbines
- Multi-MW-Turbines
- Signal & Power Transmission

AEROSPACE TECHNOLOGY
- Drones
- Radars
- Thermal Imaging

ROBOTIC TECHNOLOGY
- Production Robots
- Inspection Robots
- Packaging Robots

CAMERA TECHNOLOGY
- TV-Cameras
- Security Cameras
- Inspection Cameras

CRANE TECHNOLOGY
- Post Cranes
- Tower Cranes
- Mobile Cranes

AMUSEMENT TECHNOLOGY
- Pendulum Rides
- Observation Wheel
- Merry-Go-Round

PACKAGING TECHNOLOGY
- Packaging Robots
- Filling Machines
- Capping Machines

STAGE TECHNOLOGY
- Rotating Stages
- Rotating Lights
- Revolving Platforms
RX-SEP Series

Separate slip rings consist of two parts: rotor and brush holder. This type of slip ring is also called split slip ring or PCB design slip ring. As the separate slip ring unit offers maximum flexibility regarding mounting positions inside the customer machine, it is often used in especially space-critical applications.

The customer is free to choose the position of the rotor unit and can place the brushes in the best suitable position towards the rotor unit. As this slip ring has no housing, the customer should take care of protection against dust and water of the single components.

Our program of separate slip rings also offers hollow shaft rotor versions in order to place the rotor unit on a drive shaft of some machines. We offer inner diameters from 9.5mm up to 80mm. Overall the separate slip ring is available with maximum 15 rings which can be used from 2A up to 10A each ring.

We offer standardized & modularized design and fully customizable products according to the special requirements of customers in different applications.

If you have specific customized requirements, please feel free to consult us in order to create the most suitable recommendation for your specification.

ADVANTAGES
- No Housing
- Rotor & Stator Unit separated
- 360° Continuous Rotation
- Power & Signal Transmission
- Small & Compact Design
- Light Weight
- Easy Installation
- Cost Effective

MAIN APPLICATIONS
- Instruments
- Aviation
- Drones, Model Airplanes
- Medical Instruments
- Measuring Equipment
- LED Lighting
- Camera Technology

PRODUCT CODE

Example: RX-SEP080-QS2-01200S

SPECIFICATIONS

SEPARATE SLIP RING SPECIFICATIONS
NUMBER OF CIRCUITS
- 6 or 12 for power transmission; 3-15 for signal transmission

ELECTRICAL SPECIFICATIONS
CURRENT RATING
- Power transmission circuits: 10A
- Signal transmission circuits: 2A

VOLTAGE RATING
- Power transmission circuits: 440VAC/DC
- Signal transmission circuits: 240VAC/DC

ELECTRICAL NOISE
- Common Quality Level: Precious Metal max 10mΩ
- Industrial Quality Level: Gold-Gold max 4mΩ

INSULATION RESISTANCE
- Power transmission circuits: ≥1000 MΩ @ 500 VDC
- Signal transmission circuits: 1000 MΩ @ 500 VDC

LEAD CABLE SIZE
- Types SEP003 and SEP004: AWG32 Teflon
- All other types: AWG28 Teflon

LEAD CABLE LENGTH
- Types SEP003, SEP004, SEP015, SEP016 and SEP017: Standard 250mm (Rotor/Stator)
- All other types: Standard 300mm (Rotor/Stator)

DIELECTRIC STRENGTH
- 500VAC @ 50Hz, 60s

MECHANICAL SPECIFICATIONS
WORKING LIFE
- Types SEP003, SEP004, SEP015, SEP016 and SEP017: 50 Million Revs [Common]
- Types SEP050, SEP080, SEP118: 40 Million Revs [Industrial]

ROTATING SPEED
- Types SEP003, SEP004, SEP015, SEP016 and SEP017: 0-150 rpm [Common]
- Types SEP050, SEP080, SEP118: 0-10 rpm [Common]

TEMPERATURE RANGE
- Types SEP003, SEP004, SEP015, SEP016 and SEP017: -20°C to +60°C
- Types SEP050, SEP080, SEP118: -30°C to +80°C

OPERATING HUMIDITY
- Types SEP003, SEP004, SEP015, SEP016 and SEP017: 0-85% RH
- Types SEP050, SEP080, SEP118: 0-85% RH

CONTACT MATERIAL
- Gold-Gold
### RX-SEP003

**Number of Circuits:** 3

<table>
<thead>
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### RX-SEP004

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DIMENSIONS & TABLE OF POSSIBLE PRODUCTS

Separate Slip Rings

**RX-SEP015**

Number of Circuits: 6

- Model: RX-SEP015-QS1-00006S
  - Power 2A
  - OD (mm): 14.5
  - ID (mm): 9.55

- Model: RX-SEP015-QS1-00008S
  - Power 2A
  - OD (mm): 14.5
  - ID (mm): 9.55

- Model: RX-SEP015-QS1-00012S
  - Power 2A
  - OD (mm): 14.7
  - ID (mm): 9.55

**RX-SEP016**

Number of Circuits: 10

- Model: RX-SEP016-QS1-00010S
  - Power 2A
  - OD (mm): 15.75
  - ID (mm): 9.55

- **MODEL** | **OD (mm)** | **ID (mm)** | **NUMBER OF CIRCUITS**
---|---|---|---
RX-SEP015-QS1-00006S | 14.5 | 9.55 | 6
RX-SEP015-QS1-00008S | 14.5 | 9.55 | 8
RX-SEP015-QS1-00012S | 14.7 | 9.55 | 12
## Dimensions & Table of Possible Products

### Separate Slip Rings

**RX-SEP017**  
Number of Circuits: 15

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**RX-SEP050**  
Number of Circuits: 12

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<tr>
<td>RX-SEP050-QI2-01200S</td>
<td>50</td>
<td>30</td>
<td>12</td>
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</table>
## DIMENSIONS & TABLE OF POSSIBLE PRODUCTS

### Separate Slip Rings

**RX-SEP080**

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**RX-SEP118**

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<td>80</td>
<td>6</td>
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</tbody>
</table>

**Number of Circuits:** 12

**Number of Circuits:** 6

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[Image of RX-SEP080 and RX-SEP118 models with dimensions and wire arrangement.]
Customized Slip Rings

HYBRID SLIP RING FOR WATER, POWER AND SIGNAL TRANSMISSION
- 12 x 10A power, 1 x gigabit Ethernet, 1 x water leadthrough
- Harting connector for power lines
- Housing material aluminium

MINIATURE METAL HOUSING WITH ELONGATED ROTOR SHAPE
- Special rotor design acc. to customer specification
- 4 x 2A signal rings
- Protection degree IP65

MEDIUM SIZE SLIP RING WITH MASSIVE FLANGE
- Aluminium rotor flange with customized boreholes
- Flange thickness 13mm
- Protection degree IP65

HYBRID MEDIUM SIZE HOLLOW-SHAFT SLIP RING
- 10 x 10A signal transmission + EtherCat signals
- Massive housing for heavy-duty-applications
- Special flange and double-anti-rotation-tabs

MEDIUM SIZE SLIP RING WITH MASSIVE FLANGE
- Axial cable outtake rotor, radial cable outtake stator
- Steel housing in customized color
- Special cable protection sleeve

LARGE SLIP RING FOR MARITIME APPLICATIONS
- Outer diameter 1.4 meters, inner diameter 0.7 meters
- Housing material steel, color similar to maritime vessel
- Inspection porthole
**CUSTOMIZED SLIP RINGS**

**MINIATURE POWER SLIP RING WITH CUSTOMIZED HOUSING**
- 3 x 63A power transmission on minimum space
- Special plastic housing
- Cable color code according to customer requirement

**PANCAKE SLIP RING WITHOUT HOUSING**
- Special diameter according to customer machine
- 2 rings for power transmission
- Brushholder with customized fixing holes and cable

**MINIATURE SLIP RING WITH CUSTOMIZED FLANGE**
- 10 x 2A signal transmission
- Flange position and shape customized
- Cable color code according to customer requirement

**MINIATURE SIZE SLIP RING WAGO CONNECTORS ON PCB**
- 16 x 2A signal transmission
- Customized PCB with WAGO connectors for cable connection
- Special housing design with anti-rotation-bar

**HYBRID MEDIUM SIZE SLIP RING WITH FIBER OPTIC AND COAX TRANSMISSION**
- Customized housing shape with special rotor design
- Gearwheel teeth shape integrated in rotor design
- FORJ Fiber Optic + COAX transmission

**LARGE METAL HOUSING WITH POWER / DATA TRANSMISSION**
- Dimensions housing according to customer specification
- 86 Rings (63A, 32A, 16A, HD-SDI, EtherCat, Analogue)
- Special CAT7E data-cable with 10 meter length

**HYBRID MEDIUM SIZE SLIP RING WITH FIBER OPTIC AND COAX TRANSMISSION**
- Customized housing shape with special rotor design
- Gearwheel teeth shape integrated in rotor design
- FORJ Fiber Optic + COAX transmission

**MINIATURE SLIP RING WITH 128 RINGS**
- Aluminium housing with rotor flange
- 128 signal rings for data transmission
- Protection degree IP65
SLIP RING WITH INTEGRATED CONNECTORS
- Customized fixation boreholes
- Customized connectors and cable with connectors
- Double anti-rotation-tab on stator side

MEDIUM SIZE HOLLOW-SHAFT SLIP RING WITH CONNECTORS
- 4 x customized connectors for signal transmission
- Aluminium housing with 150mm free inner diameter
- Housing without flange, axial cable outtakes

HYBRID MEDIUM SIZE SLIP RING WITH DOUBLE COAX LINE AND POWER TRANSMISSION
- Customized metal housing without flange
- 2 x COAX lines + several power rings
- Special cable protection sleeve and cable fixation

HYBRID MEDIUM SIZE SLIP RING WITH FIBER OPTIC AND POWER LINES
- Customized aluminium housing without flange
- FORI Fiber Optic + power transmission
- Stainless steel rotor with cable protection sleeve

HYBRID MINIATURE SLIP RING FOR VIRTUAL REALITY APPLICATIONS
- Plastic housing with customized flange
- Power and data transmission by USB and HDMI
- Connectors on rotor and stator side for easy usage

CUSTOMIZED SLIP RINGS
Separate Slip Rings
### Request Form Slip Rings

Please fill in all fields below with as much information about your application as possible. Handing over maximum mechanical and electrical information available makes order creation easier for us. If available you can also provide circuit diagrams or 2D/3D files of the mounting position. If you have any questions about this form please contact us.

<table>
<thead>
<tr>
<th>Company Name</th>
<th>Contact</th>
<th>Address</th>
<th>Position</th>
<th>Phone</th>
<th>City</th>
<th>Post Code</th>
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<th>Country</th>
<th>E-mail</th>
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**Application area**

- [ ] New development
- [ ] Replacement existing solution
- [ ] Repair / maintenance

**Application description (How does slip ring work):**

**USING ENVIRONMENT**

- Indoor
- Outdoor
- High vibration
- High humidity
- Temperature range
- IP degree (min.)
- Altitude

**MECHANICAL PERFORMANCE**

- Working speed
- Max speed
- Operating frequency
- Max. Outer Diameter
- Min. Inner Diameter
- Max. Length
- Max. pressure (air, liquid)
- Through-bore
- Housing material
- Fixation
- Installation method
- Shaft
- Vertical
- Horizontal
- Flange
- Yes
- No

**ELECTRICAL PERFORMANCE**

- No. of Rings
- Current (amps)
- Working Volts
- Contact Material
- Data Protocol (Fieldbus)
- Gas / Fluidic Transmission

**Other requirements:**

- (or drawings in attachment)

**Signal requirements:**

**Notes**

- Please fill in all fields below with as much information about your application as possible. Handing over maximum mechanical and electrical information available makes order creation easier for us. If available you can also provide circuit diagrams or 2D/3D files of the mounting position. If you have any questions about this form please contact us.